Autonics

PHOTOELECTRIC SENSOR

BMS SERIES

MANUAL





Thank you very much for selecting Autonics products. For your safety, please read the following before using.

Caution for your safety

XPlease keep these instructions and review them before using this unit.

XPlease observe the cautions that follow:

Marning Serious injury may result if instructions are not followed.

⚠ Caution Product may be damaged, or injury may result if instructions are not followed.

*The following is an explanation of the symbols used in the operation manual.

⚠ Warning

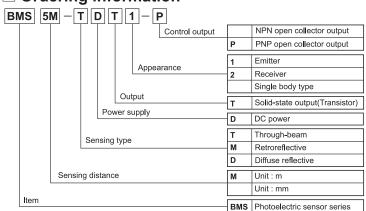
- 1. In case of using this unit with machinery (Ex: nuclear power control, medical equipment, ship, vehicle, train, airplane, combustion apparatus, safety device, crime/disaster prevention equipment, etc) which may cause damages to human life or property, it is required to install fail-safe device.
- It may cause a fire, human injury or damage to property.

 2. Do not disassemble or modify this unit. Please contact us if it is required. It may cause electric shock or a fire

⚠ Caution

- 1. This unit shall not be used outdoors.
- It might shorten the life cycle of the product or give an electric shock. Use this product inside only. Do not use the product outdoors or location subject to temperatures or humidity outside.(Ex: rain, dirty, frost, sunlight, condensation, etc.)
- 2. Do not use this unit in place where there is flammable or explosive gas. It may cause a fire or explosion
- 3. Please observe the rated voltage and do not supply AC power.
- It may cause damage to this unit
- 4. Please check the polarity of power and wrong wiring.
- It may cause damage to this unit
- 5. Do not use this unit in place where there is vibration or impact. t may cause damage to this unit
- In cleaning the unit, do not use water or an oil-based detergent. It may cause electric shock or fire.

Ordering information



Operation mode

Operation mode	Light ON	Dark ON
Receiver	Received light Interrupted light	
Operation indicator (Red LED)	ON OFF	
Transistor output	ON OFF	

- 1. The Transistor output will be maintained OFF for 0.5 sec. after supplied power in order
- to prevent malfunction of this photoelectric sensor. 2. If the control output terminal is short-circuited or flow beyond rating current, the
- control signal will not be output normally due protection circuit *The above specifications are subject to change and some models may be discontinued without notice.

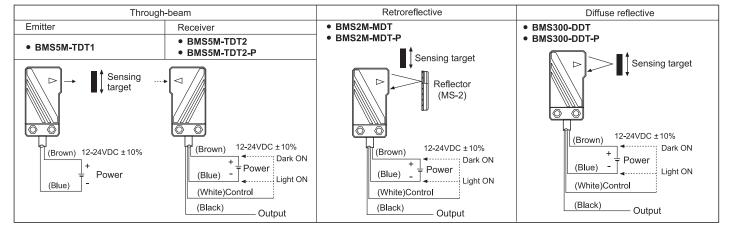
Specifications

Туре		Through-beam	Retroreflective*1	Diffuse reflective		
সূ NPN open collector output		BMS5M-TDT	BMS2M-MDT	BMS300-DDT		
NPN open collector output PNP open collector output		BMS5M-TDT-P	BMS2M-MDT-P	BMS300-DDT-P		
Detecting distance		5m	0.1 to 2m	300mm(100×100mm non-glossy white paper)		
Detecting target		Opaque materials of Min. ø10mm	Opaque materials of Min. ø60mm	Translucent, Opaque materials		
Hysteresis				Max. 20% at Sensing distance		
Response tir	ne	Max. 1ms				
Power supply	У	12-24VDC ±10%(Ripple P-P: Max. 10%)				
Current consumption		Max. 50mA Max. 45mA				
ight source		Infrared LED(940nm)				
Sensitivity adjustment		Adjustable VR				
Operation mode		Selectable Light ON, Dark ON by control wire				
Control outp	ut	NPN or PNP open collector output • Load voltage: Max. 30VDC • Load current:	Max. 200mA • Residual voltage - NPN: Max. 1	V, PNP : Max. 2.5V		
Protecting ci	rcuit	Reverse polarity protection, Short-circuit pro-	tection			
Indication		Operation indicator: Red LED				
Insulation resistance		Min. $20M\Omega$ (500VDC megger)				
Noise strength		±240V the square wave noise(pulse width: 1µs) by the noise simulator				
Dielectric strength		1000VAC 50/60Hz for 1minute				
Vibration		1.5mm amplitude at frequency of 10 to 55Hz in each of X, Y, Z directions for 2 hours				
Shock		500m/s² (50G) in X, Y, Z directions for 3 times				
Ambient illuminatio		Sunlight: Max. 11,000/x, Incandescent lamp: Max. 3,000/x(Receiver illumination)				
ment —	nbient temperature	-10 to 60°C, Storage : -25 to 70°C				
	nbient humidity	35 to 85%RH, Storage: 35 to 85%RH				
Material		Case: ABS, Sensing part: Acryl(Through-bea	ım: PC)			
Cable		ø5mm, 4-wire, length: 2m(Emitter of through (AWG22, Core diameter: 0.08mm, Number of				
A	Individual		Reflector(MS-2), VR adjustment driver	VR adjustment driver		
Accessories Common		Mounting bracket, Bolts, nuts				
Approval		C€				
Unit weight		Approx. 180g	Approx. 110g	Approx. 100g		

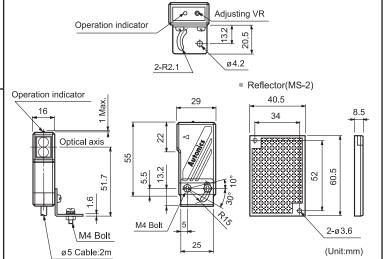
X1: The sensing range and the sensing object of the retroreflective sensor are specified with using the MS-2 reflector. The sensing ranges of the retroreflective sensor in the above table are indentified as the possible setting ranges of the MS-2 reflector. The sensor can detect an object under 0.1m apart *The temperature or humidity mentioned in Environment indicates a non freezing or condensation environment

Connections

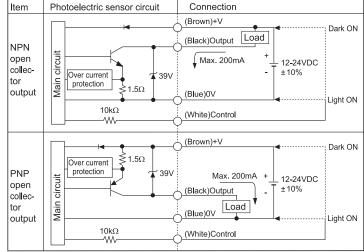
Dimension



*Dark ON is on when control(White) line is opened.



Control output circuit diagram



Mounting and sensitivity adjustment

Please supply the power to the sensor, after setting the emitter and the receiver in face to face and then adjust an optical axis and the sensitivity as follow:

Optical axis adjustment

1. Through-beam type

Set the photoelectric sensor in the middle of receiver indicator turns on, as adjusting the receiver or emitter right and left up and down

2. Retroreflective type

Mount the photoelectric sensor and mirror face to face then fix them in the middle of operation indicator turns on, as adjusting the mirror right and left, up and down 3. Diffuse reflective type

Mount the photoelectric sensor and the target then fix it in the middle of operation indicator turns on, as adjusting the photoelectric sensor right and left, up and down

Sensitivity adjustment

1 Retroreflective type

Fix the adjuster at max, position and then check if the sensor operates normally or not, as passing the target within detecting range of the sensor If the sensor does not work normally by noise or

external shine, turn the adjuster slowly at position where the sensor works normally.

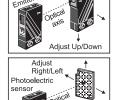
XIf reflectance of target is higher than non-glossy white paper, it might cause malfunction by reflection from the target when the target is near to photoelectric sensor. Therefore put enough space between the target and photoelectric sensor or the surface of target should be installed at an angle of 30° to 45° against optical axis

2. Diffuse reflective type

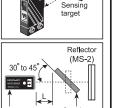
Set the target at a position to be detected by the beam. then turn the adjuster till point @ which the indicator turns on from min. Take the target out of the sensor, then turn the adjuster till point (b) which the indicator turns on, if it does not turns on, max. sensitivity position will be point (a). Set the adjuster in middle of two switching point @. 6. **Please be aware not to make the unstable operation

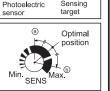
of sensor by background and mounting side





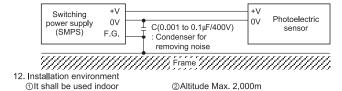






Caution for using

- 1. Intercept a strong source of light as like sunlight, spotlight within inclination angle range of photoelectric sensor.
- 2. The photoelectric sensor may cause malfunction under the fluorescent lamp light, so be sure to use cut-off light with panel. 3. When more than 2 sets of Through-beam type sensor are used closely, it might cause
- interference each other. Be sure to put enough space between them in order to avoid malfunction
- 4. When more than 2 sets of diffuse reflection types are installed adjacently, it can be occurred malfunction by light beam from the other target. So it must be installed at an enough interval.
- 5. If photoelectric sensor is installed at flat part, it might cause malfunction by reflection light from flat part. Be sure to put space between photoelectric sensor and ground.
- 6. When wire the photoelectric sensor with high voltage line, power line in the same conduit, it may cause malfunction or mechanical trouble. Therefore please wire seperately or use different conduit.
- 7. Avoid installing the unit as following place.
- Corrosive gas, oil or dust, strong flux, noise, sunlight, strong alkali, acid.
- 8. In case of connect DC relay as inductive load to output, please remove surges by using 9. The photoelectric sensor cable shall be used as short as possible, because it may cause
- malfunction by noise through the cable.
- 10. When it is stained by dirt at lens, please clean the lens with dry cloth, but don't use an organic materials such as alkali, acid, chromic acid.
- 11. When use switching power supply as the source of supplying power, F.G. terminal shall be good earth ground and condenser for removing noise shall be installed between 0V and F.G. terminal.



③Pollution Degree 3 (4)Installation Category II XIt may cause malfunction if above instructions are not followed.

Major products



Control switches/Lamps/Buzzers

I/O Terminal Blocks & Cables Stepper motors/drivers/motion controllers

Graphic/Logic panels
Field network devices

■ Laser marking system(Fiber, CO₂, Nd:YAG) Laser welding/soldering syster

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